

MEASUREMENT
DATA, KPIS, REPORTING, INSPECTION

PEOPLE
PERSONAL, SOCIAL,
RESOURCE, WELLBEING

EQUIPMENT
MACHINERY, TOOLS, SYSTEMS

WRITE THE PROBLEM HERE!

ENVIRONMENT
NATURAL & MAN-MADE, INTERNAL & EXTERNAL

METHOD
PROCESS, PLANNING

MATERIALS
RAW MATERIAL, PARTS & CONSUMABLES, INPUTS

